

# Technical Data Sheet

## DH 1325-91246

### Care top 60

#### Product description

Two component Acid catalyst top coat for interior fittings and furnitures. The rheology of this topcoat makes it suitable both for line production as well as vertical spraying without any sagging problems. Low formaldehyde formation during application and drying as well as from dried surfaces, meets E1 demands. DH1325 are available as bases for our tinting system utilizing xx802 pastes. Other colors available upon request.

#### Product data

<b>Solid content:</b>	63,3 ±1	[weight %] theoretical	
<b>Specific gravity:</b>	1060 ±30	[kg/m <sup>3</sup> ]	
<b>Viscosity:</b>	140-150	[s] DIN 4	test performed at 23 °C
<b>Flammable:</b>	Yes	Flash point < 55°C	
<b>Frost sensitive:</b>	No		
<b>Storing:</b>	12 months	At 0-30 °C	Storing at higher temperature reduces shelf life, do not expose to direct sunlight

#### Mixing/Application

Recommended application method	Hardener	Amount hardener [Parts by vol]	Dilutant	Application viscosity [s] DIN 4	Application amount [g/m <sup>2</sup> ]	Notes
Air mix spraying	DV309	12	DT890	25-30	100-150	Hardener added to 100 vol parts of paint
Air less spraying	DV309	12	DT890	25-30	100-150	Hardener added to 100 vol parts of paint
<b>Stir well before use!</b>						
<b>Cleaning:</b>	NT019 DT890					

#### Drying

Method	Drying condition	Drying time	Notes
Air Drying	20 °C	12-16h	depends on amount
Forced drying	70 °C	30-40 min	depends on amount

All kind of drying requires good ventilation and circulation

Do not stack before surface temperature below 30 °C

Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application

#### Curing

UV-dose	Min UV dose [mJ/cm <sup>2</sup> ]	Rec min Peak. [mW/cm <sup>2</sup> ]	Min UV dose [mJ/cm <sup>2</sup> ]	Rec min Peak. [mW/cm <sup>2</sup> ]
	Hg lamps (280-320 nm)	Hg	Ga lamps (390-450 nm)	Ga
<b>Full cure</b>	N/A			
<b>Semi cure</b>	N/A			

Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician.

#### General information

According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.

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