

## TH4401-91...

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<b>Description</b>	polyurethane white top coat
<b>Main use</b>	furniture, panels, cabinet doors, chairs, frames
<b>Properties</b>	hiding power: very good - surface hardness: good - resistance to metal marking: good - smoothness to the touch: good

### TECHNICAL DATA

<b>Binders</b>	alkyd resins		
<b>Pigments, extenders</b>	inorganic pigments, matting agents		
<b>Solvents</b>	aromatic hydrocarbons, esters		
<b>Viscosity</b>	95 (± 10)		s Ford Cup 4 at 20°C
<b>Density</b>	1,41 (± 0,06)		kg/l
<b>Flatness</b>	vedi listino/see price list		Gardner 60°
<b>Flashpoint</b>			Method: closed cup
<b>Solid content</b>	70 (± 2)		% by weight
<b>Storage stability</b>	12	months	at 30°C max
<b>Working temperature</b>			Coating, objects and air

### PRODUCT PREPARATION

low pressure spraying, high pressure spraying

	low pressure spraying		high pressure spraying			
	% by weight	% by vol.	% by weight	% by vol.	% by weight	% by vol.
<b>Hardener</b>						
<b>Photoinitiator</b>						
<b>Catalyst</b>	TV4240	50	70	50	70	
<b>Accelerator</b>						
<b>Additive</b>						
<b>Thinner</b>	TT4230	10-20		20-30		
<b>Reticulator</b>						
<b>Pot-Life</b>	6-7 h		6-7 h			
<b>Mix. Viscosity</b>	14-16 s		13-15 s			

### TECHNICAL INFORMATION

	(20°C)	(50°C)	
<b>Dry for stacking</b>	: 5-6 h	70-90 min	g/m <sup>2</sup> 100-140

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**Notes:**

Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

**FOR INDUSTRIAL USE ONLY**

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