

TM4060-00..

1 / 2

Description	polyurethane transparent top coat
Main use	furniture, frames, cabinet doors, panels
Properties	fast curing - hiding power: good - surface hardness: good

TECHNICAL DATA

Binders
Pigments, extenders
Solvents

Viscosity	28 ÷ 34	s Ford Cup 4 at 20°C
Density	0,96(± 0,03)	kg/l
Flatness	vedi listino/see price list	Gardner 60°
Flashpoint		Method: closed cup
Solid content	35 (± 1)	% by weight
Storage stability	12 months	at 30°C max
Working temperature		Coating, objects and air

PRODUCT PREPARATION

low pressure spraying, high pressure spraying

	low pressure spraying		high pressure spraying			
	% by weight	% by vol.	% by weight	% by vol.	% by weight	% by vol.
Hardener						
Photoinitiator						
Catalyst	TV4114	50	50	50	50	
Accelerator						
Additive						
Thinner	TT4230	30-40		40-50		
Reticulator						
Pot-Life	12-15 h		12-15 h			
Mix. Viscosity	14-16 s		13-15 s			

TECHNICAL INFORMATION

	(20°C)	(50°C)	g/m ²
Dry for stacking	: 5-6 h	70-90 min	100-140

TM4060-00..

2 / 2

Notes:

Alternative hardener (same ratios):

TV4210
(less yellowing)

Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

FOR INDUSTRIAL USE ONLY

Date: 10/2008